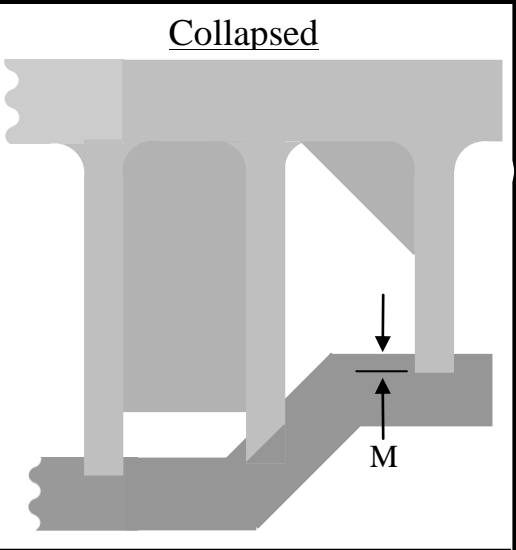
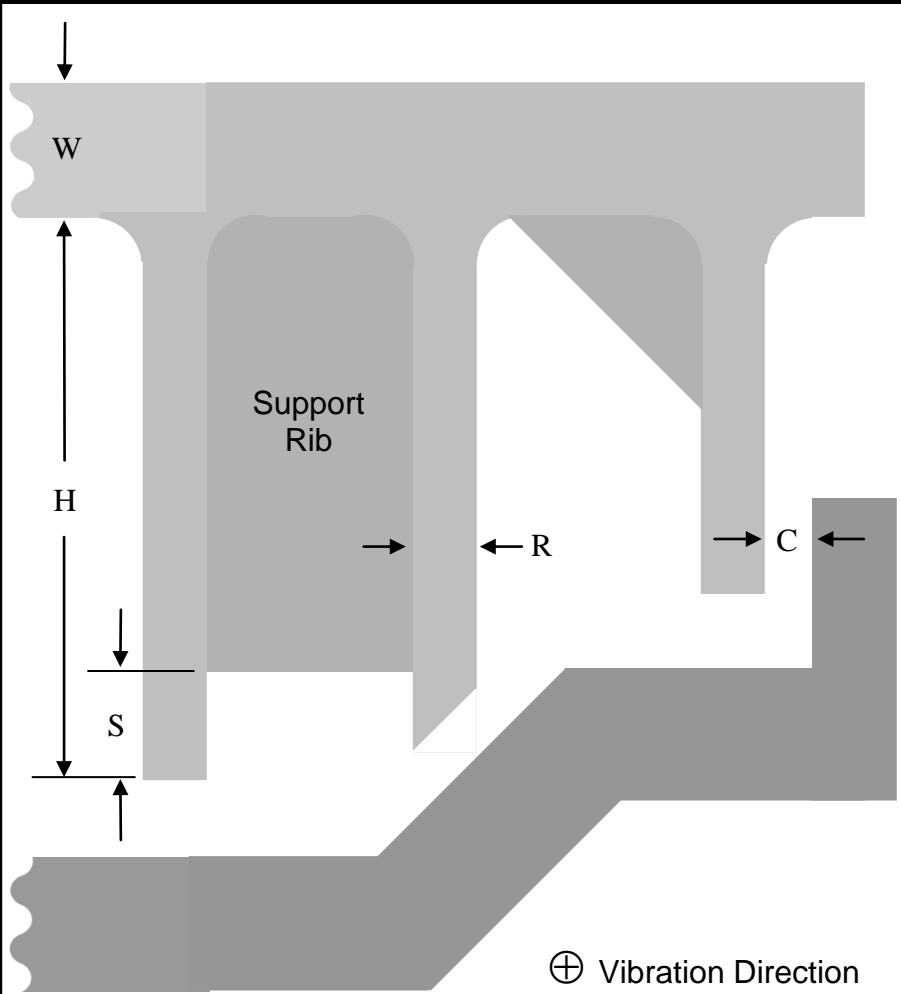


# Vibration Rib Joint

Customer Name: \_\_\_\_\_ Date: \_\_\_\_\_  
 Application Number: \_\_\_\_\_ Revision: \_\_\_\_\_  
 Project: \_\_\_\_\_  
 Material: \_\_\_\_\_  
 Prepared By: \_\_\_\_\_ Email: \_\_\_\_\_

	Dimension	General Guidelines	Recommended Size
C	Clearance	Minimum 0.030" (0.75 mm)	
D	Distance between Ribs	0.550" - 0.865" (14 mm - 22 mm)	
H	Rib Height	0.235" - 0.790" (6 - 20 mm)	
M	Melt Down	0.040" - 0.060" (1 mm - 1.5 mm)	
R	Rib Width	Minimum 0.040" (1 mm)	
S	Support Rib Height	0.080" - 0.120" (2 mm - 3 mm)	
W	Wall Thickness	Minimum 0.060" (1.5 mm)	



**Dukane Corporation**  
*Intelligent Assembly Solutions*

2900 Dukane Drive  
 St. Charles, IL 60174  
 (630) 797-4900

<http://www.dukane.com/us>  
[us\\_caddata@dukane.com](mailto:us_caddata@dukane.com)