

# Vibration Butt Joint with External Flash Trap

Customer Name: \_\_\_\_\_ Date: \_\_\_\_\_

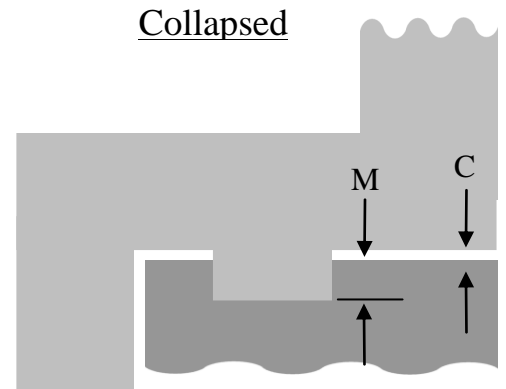
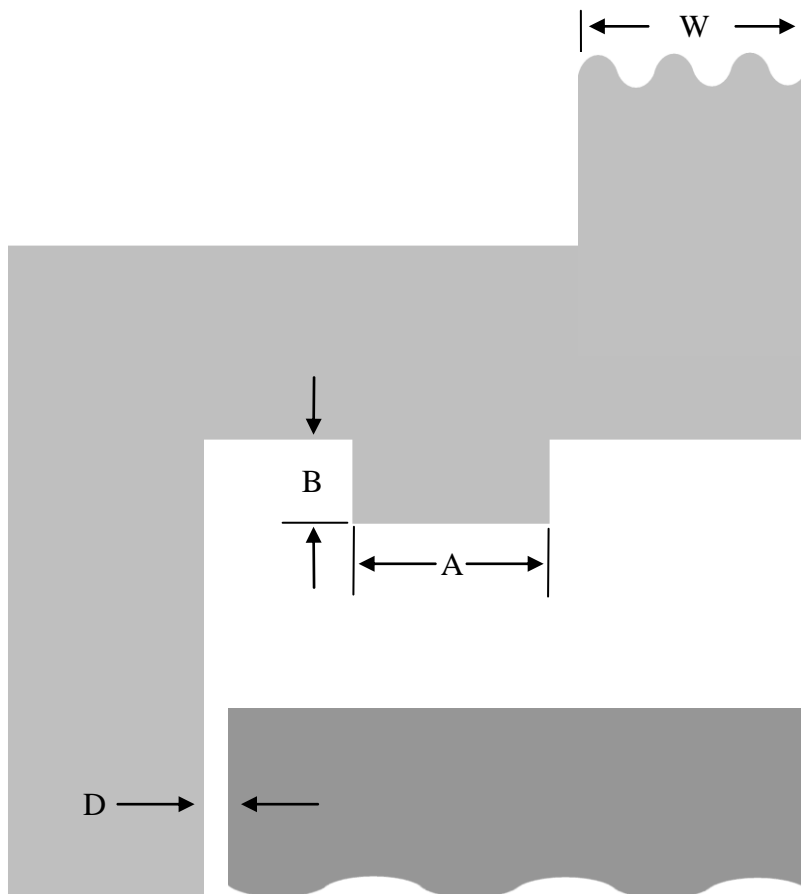
Application Number: \_\_\_\_\_ Revision: \_\_\_\_\_

Project: \_\_\_\_\_

Material: \_\_\_\_\_

Prepared By: \_\_\_\_\_ Email: \_\_\_\_\_

	Dimension	General Guidelines	Recommended Size
A	Weld Rib Width	1.2W	
B	Weld Rib Height	0.050" - 0.080" (1.25 mm - 2.0 mm)	
C	Cosmetic Gap Height	0.020" - 0.040" (0.5 mm - 1.0 mm)	
D	Vibration Clearance	0.040" (1.0 mm) minimum	
M	Melt Down	0.040" - 0.060" (1.0 mm - 1.5 mm)	
W	Wall Thickness	Minimum 0.120" (3 mm)	



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